



UPVC COLUMN PIPE

**“Experience the Difference,
The Ultimate Choice for Your Water Needs!”**

ABOUT NIAGARA

NIAGARA has been one of the leading piping manufacturers offering viable solutions to its customers and associates over the past 25 years and continues to do so exceptionally.

With all the support that we received from them, Niagara is able to grow substantially and offer a wide range of products such as UPVC plumbing pipes, UPVC column pipes, reinforced braided hose pipes, PVC reinforced suction pipes, delivery hose pipes and all types of soft PVC pipes. NIAGARA pipes have been consistently contributing to offer innovative solutions in the fields of solar, wastewater, building, pharma, oil & gas, chemical, power, machine tool, paper & pulp, mining, process industries, agriculture, residential, community water supply, food & beverage by researching and understanding fluid management over these years.

WE DELIVER

Our team works round the clock to bring innovation and quality before we deliver our products.



Quality

We consistently foster a trustworthy relationship with our customers by offering

We ensure superior quality checks before delivering the final product.

Durability

We aim at manufacturing and delivering a durable product that lasts longer

Flexibility

Our products are designed to be flexible and resilient for swifter operational use

Multiple options

Our products are designed to be flexible and resilient for swifter operational use

OUR VISION

We aim to offer innovation and elite-class solutions in the fluid management industry with our creative and feasible piping products. We will make the world a better place by contributing our best in the water management for our customers, associates and communities

OUR MISSION

Established in 1997, NIAGARA holds a firm mission of working ethically and offering superior quality piping solutions to the nation and worldwide. We have a few and simple values that make us one of the most reliable manufactures in the piping industries:



To contribute top-of-the-line products in the piping industry



To bring innovation in the operational fields of fluid management



To utilize state-of-the-art technology in manufacturing valuable integrated products

To offer quality and values that touch multiple lives and ensure the comfort of customers

To reduce carbon footprints and inculcate unconventional ways in our practices

WHY

Not just employing quality, we, at NIAGARA work around all the spheres of humankind. We hold vast infrastructure and state-of-the-art technology to manufacture the products and uplift the conventional ways of working for our experts. Moreover, we create and induce valuable products to ensure maximum customer satisfaction by doing frequent quality checks. With a huge plethora of products, we have been able to help our associates lead exceptionally. We abide by simple values which are: to foster trust, provide quality, practice integrity and support innovation which make us one-of-a-kind in our own way.



NIAGARA pipes for water delivery and distribution guard the most essential element of this planet. They are serving very efficiently to enhance the utility of water.

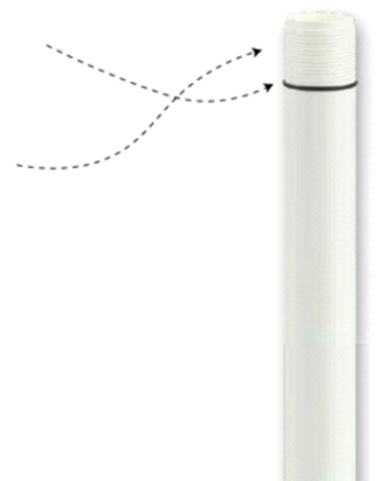
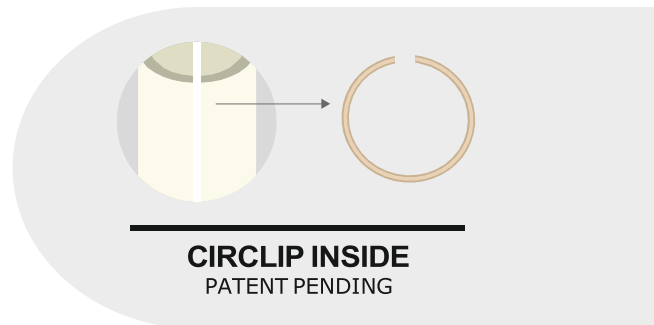
Their High endurance, light in weight but heavy in workload, construction is protected from corrosion and UV light, too. Experience highly reliable materials with easy installation with minimum cost.

NIAGARA Pipe's locking system is specially designed with a unique (Polyimide Locking System™) solution which has tremendous tensile strength, high-temperature resistance, and Reliability. So that pipes are capable to handle high hydrostatic pressure as well as vertical tensile load.

NIAGARA Pipes are developed with a specialized formulation that ensures that the threads do not get too brittle, don't break easily, and have less chip formation, even after they are readily loosened and tightened multiple times. High-quality raw materials are processed through our fully automated Extruder Machine to make highly resilient pipes that live up to our high testing.

To ensure a 100% leak proof joint, we have included a specially engineered Rubber Ring that prevents any liquid spillage and air loss.

NIAGARA Pipe's threads are threaded in such a way that it ensures proper grip and no slipping. Threads can withstand high friction on constant load and torque which are usually generated while operating the pump. They are processed on world-class 32 Axis PMC controlled CNC machines with best-in-class tools to ensure precise dimensions, good and easy fitment. All threads are checked thoroughly with fitment gauges to ensure accuracy.



APPLICATION

- Highly reliable
- Cost-effective
- Light in weight
- 15 to 25% extra water
- No electrolytic deposition
- No corrosion & UV protected



Specifications of NIAGARA COLUMN PIPES

| Sr. No. | Size | Type | Diameter Nominal In mm (DN) | OD in mm | | End Thickness mm in | | Barrel Thickness mm in | | maximum delivery pressure kgf/cm2 | Pipe Length In mm | Thick Portion of Both side In mm |
|---------|----------------|---------------|--------------------------------|----------|--------|---------------------|-------|------------------------|-------|--------------------------------------|----------------------|-------------------------------------|
| | | | | Min. | Max. | Min. | Max. | Min. | Max. | | | |
| 1 | 1" (33.00 mm) | V4 Eco | 25 | 32.80 | 33.10 | 3.50 | 4.20 | 1.50 | 2.20 | 12.50 | 3000 mm | 150 |
| 2 | | Medium | | 32.80 | 33.10 | 3.80 | 4.50 | 1.80 | 2.50 | 15.00 | 3000 mm | 200 |
| 3 | | Standard | | 32.80 | 33.10 | 4.30 | 5.00 | 2.30 | 3.00 | 30.00 | 3000 mm | 200 |
| 4 | | Heavy | | 32.80 | 33.10 | 5.00 | 5.70 | 3.20 | 3.90 | 35.00 | 3000 mm | 200 |
| 5 | 1½" (42.00 mm) | V4 Eco | 32 | 41.80 | 42.10 | 4.10 | 4.80 | 1.80 | 2.50 | 12.50 | 3000 mm | 150 |
| 6 | | Medium | | 41.80 | 42.10 | 4.40 | 5.10 | 2.20 | 2.90 | 15.00 | 3000 mm | 200 |
| 7 | | Standard | | 41.80 | 42.10 | 5.10 | 5.80 | 3.20 | 3.90 | 25.00 | 3000 mm | 200 |
| 8 | | Heavy | | 41.80 | 42.10 | 5.70 | 6.40 | 3.70 | 4.40 | 35.00 | 3000 mm | 200 |
| 9 | 1½" (48.00 mm) | V4 Eco | 40 | 47.80 | 48.10 | 4.55 | 5.25 | 2.30 | 3.00 | 12.50 | 3000 mm | 150 |
| 10 | | Medium | | 47.80 | 48.10 | 4.80 | 5.50 | 2.75 | 3.45 | 15.00 | 3000 mm | 200 |
| 11 | | Standard | | 47.80 | 48.10 | 5.40 | 6.10 | 3.90 | 4.60 | 26.00 | 3000 mm | 250 |
| 12 | | Heavy | | 47.80 | 48.10 | 7.20 | 7.90 | 5.20 | 5.90 | 35.00 | 3000 mm | 250 |
| 13 | | Super Heavy | | 47.80 | 48.10 | 7.80 | 8.50 | 6.00 | 6.70 | 40.00 | 3000 mm | 250 |
| 14 | 2" (60.00 mm) | V4 Eco | 50 | 59.80 | 60.20 | 4.50 | 5.20 | 1.70 | 2.40 | 8.00 | 3000 mm | 150 |
| 15 | | Medium | | 59.80 | 60.20 | 5.10 | 5.80 | 2.50 | 3.20 | 13.00 | 3000 mm | 200 |
| 16 | | Crystal | | 59.80 | 60.20 | 5.60 | 6.30 | 3.30 | 4.00 | 17.00 | 3000 mm | 200 |
| 17 | | Standard | | 59.80 | 60.20 | 6.40 | 7.10 | 3.80 | 4.50 | 20.00 | 3000 mm | 200 |
| 18 | | Standard Plus | | 59.80 | 60.20 | 7.00 | 7.70 | 4.20 | 4.90 | 23.00 | 3000 mm | 200 |
| 19 | | Heavy | | 59.80 | 60.20 | 7.80 | 8.50 | 5.20 | 5.90 | 27.00 | 3000 mm | 250 |
| 20 | | Super Heavy | | 59.80 | 60.20 | 9.00 | 9.70 | 6.20 | 6.90 | 35.00 | 3000 mm | 250 |
| 21 | 2¼" (63.00 mm) | Heavy | 50 | 62.80 | 63.20 | 7.30 | 8.00 | 4.40 | 5.10 | 23.00 | 3000 mm | 250 |
| 22 | | Super Heavy | | 62.80 | 63.20 | 8.70 | 9.40 | 6.00 | 6.70 | 32.00 | 3000 mm | 300 |
| 23 | 2½" (75.00 mm) | Medium | 65 | 74.80 | 75.20 | 5.00 | 5.70 | 2.50 | 3.20 | 10.00 | 3000 mm | 200 |
| 24 | | Crystal | | 74.80 | 75.20 | 6.00 | 6.70 | 3.30 | 3.90 | 13.00 | 3000 mm | 200 |
| 25 | | Standard | | 74.80 | 75.20 | 6.50 | 7.20 | 3.90 | 4.60 | 16.00 | 3000 mm | 250 |
| 26 | | Standard Plus | | 74.80 | 75.20 | 7.80 | 8.50 | 5.10 | 5.80 | 20.00 | 3000 mm | 250 |
| 27 | | Heavy | | 74.80 | 75.20 | 8.90 | 9.60 | 6.20 | 6.90 | 26.00 | 3000 mm | 300 |
| 28 | | Super Heavy | | 74.80 | 75.20 | 10.50 | 11.20 | 8.10 | 8.80 | 35.00 | 3000 mm | 300 |
| 29 | 3" (88.00 mm) | Medium | 80 | 78.80 | 88.20 | 5.60 | 6.30 | 3.10 | 3.80 | 11.00 | 3000 mm | 200 |
| 30 | | Standard | | 78.80 | 88.20 | 7.40 | 8.10 | 4.90 | 5.60 | 17.00 | 3000 mm | 250 |
| 31 | | Standard Plus | | 78.80 | 88.20 | 8.60 | 9.30 | 6.10 | 6.80 | 20.00 | 3000 mm | 250 |
| 32 | | Heavy | | 78.80 | 88.20 | 9.70 | 10.40 | 7.20 | 7.90 | 26.00 | 3000 mm | 300 |
| 33 | | Super Heavy | | 78.80 | 88.20 | 12.20 | 12.90 | 9.60 | 10.30 | 35.00 | 3000 mm | 300 |
| 34 | 4" (113.00 mm) | Medium | 100 | 112.70 | 113.20 | 6.20 | 6.90 | 3.70 | 4.40 | 10.00 | 3000 mm | 200 |
| 35 | | Standard | | 112.70 | 113.20 | 8.10 | 8.80 | 5.60 | 6.30 | 15.00 | 3000 mm | 250 |
| 36 | | Standard Plus | | 112.70 | 113.20 | 10.30 | 11.00 | 7.50 | 8.20 | 18.00 | 3000 mm | 250 |
| 37 | | Heavy | | 112.70 | 113.20 | 12.10 | 12.80 | 9.30 | 10.00 | 26.00 | 3000 mm | 300 |
| 38 | | Super Heavy | | 112.70 | 113.20 | 15.00 | 15.70 | 12.40 | 13.10 | 35.00 | 3000 mm | 300 |
| 39 | 5" (140.00 mm) | Standard | 125 | 139.70 | 140.20 | 10.20 | 10.90 | 7.50 | 8.20 | 16.00 | 3000 mm | 300 |
| 40 | | Standard Plus | | 139.70 | 140.20 | 13.20 | 13.90 | 9.70 | 10.40 | 20.00 | 3000 mm | 300 |
| 41 | | Heavy | | 139.70 | 140.20 | 15.20 | 15.90 | 11.80 | 12.50 | 26.00 | 3000 mm | 350 |
| 42 | | Super Heavy | | 139.70 | 140.20 | 19.00 | 19.70 | 15.50 | 16.20 | 35.00 | 3000 mm | 350 |
| 43 | 6" (165.00 mm) | Standard | 150 | 164.60 | 165.30 | 13.50 | 15.00 | 11.50 | 12.30 | 21.00 | 3000 mm | 300 |
| 44 | | Heavy | | 164.60 | 165.30 | 18.00 | 18.90 | 14.50 | 16.00 | 26.00 | 3000 mm | 350 |
| 45 | | Super Heavy | | 164.60 | 165.30 | 20.00 | 21.50 | 16.00 | 17.50 | 35.00 | 3000 mm | 350 |



The Niagara Agri pipes come from the family of cost-effective products of NIAGARA Pipes. These pipes are non-conductive and UV stabilized that come in several ranges.

Get smooth flow with the convenient fitting options for uninterrupted operations with our wide range of products. Aqua Agri pipes offer a lightweight and easy-to-install experience.



WATER SUPPLY

AGRICULTURE

SPRINKLER LINES

IRRIGATION

INDUSTRIAL PROCESS LINES

DOMESTIC

APPLICATION

- Irrigation
- Cable ducting
- Ventilation piping
- Slurry pipeline systems
- Industrial and construction sector
- Drinking water supply & distribution
- Distribution and water supply purpose in agriculture

FEATURES & BENEFITS

- High fluidity compared to G.I pipes of the same dimension
- Almost zero clogging
- Cost-effective
- Lower operational cost
- Bore diameter remains constant regardless of any external factor over its lifetime
- Lightweight which ensures less labor effort and faster installation
- Tremendous reliability (if operated under the company's standard working conditions)

Specifications of NIAGARA AGRI

| Wall Thickness | | | | | | | | | | | | | | | | Min. Socket | | Socket length |
|-----------------------|--------|----------------------------------|--------|----------------------------------|------|-----------------------------------|------|-----------------------------------|-------|-----------------------------------|-------|------------------------------------|-------|------------------------------------|-------|---|--------|---------------|
| Nominal Diameter (ND) | | Min. Outer Diameter Of Pipe (mm) | | Class 1 0.25 Mpa 2.5Kg/cm2 | | Class 2 0.40 Mpa 4.0 Kg/cm2 | | Class 3 0.60 Mpa 6.0 Kg/cm2 | | Class 4 0.80 Mpa 8.0 Kg/cm2 | | Class 5 1.00 Mpa 10.0 Kg/cm2 | | Class 6 1.25 Mpa 12.5 Kg/cm2 | | Internal Diameter of Mid point of Socket Length | | |
| Inches | mm | Min. | Max. | Min. | Max. | Min. | Max. | Min | Max. | Min | Max. | Min | Max. | Min | Max. | Min | Max. | |
| 1.25" | 40.00 | 39.90 | 40.30 | - | - | - | - | 1.40 | 1.80 | 1.80 | 2.20 | 2.20 | 2.70 | 2.80 | 3.30 | 40.10 | 40.30 | 26.00 |
| 1.5" | 50.00 | 49.90 | 50.00 | - | - | - | - | 1.70 | 2.10 | 2.30 | 2.80 | 2.80 | 3.30 | 3.40 | 4.00 | 50.10 | 50.30 | 31.00 |
| 2" | 63.00 | 62.90 | 50.30 | - | - | 1.50 | 1.90 | 2.20 | 2.70 | 2.80 | 3.30 | 3.50 | 4.10 | 4.30 | 5.00 | 63.10 | 63.30 | 37.50 |
| 2.5" | 75.00 | 74.90 | 75.30 | - | - | 1.80 | 2.20 | 2.60 | 3.10 | 3.40 | 4.00 | 4.20 | 4.90 | 5.10 | 5.90 | 75.10 | 75.30 | 43.50 |
| 3" | 90.00 | 89.90 | 90.30 | 1.30 | 1.70 | 2.10 | 2.60 | 3.10 | 3.70 | 4.00 | 4.60 | 5.00 | 5.70 | 6.10 | 7.10 | 90.10 | 90.30 | 51.00 |
| 4" | 110.00 | 109.90 | 110.30 | 1.60 | 2.00 | 2.50 | 3.00 | 3.70 | 4.30 | 4.90 | 5.60 | 6.10 | 7.10 | 7.50 | 8.70 | 110.10 | 110.30 | 61.00 |
| 4.5" | 125.00 | 124.90 | 125.30 | 1.80 | 2.20 | 2.90 | 3.40 | 4.30 | 5.00 | 5.60 | 6.40 | 6.90 | 8.00 | 8.50 | 9.80 | 125.10 | 125.30 | 68.50 |
| 5" | 140.00 | 139.80 | 140.40 | 2.00 | 2.40 | 3.20 | 3.80 | 4.80 | 5.50 | 6.30 | 7.30 | 7.70 | 8.90 | 9.50 | 11.00 | 140.20 | 140.50 | 76.00 |
| 6" | 160.00 | 159.70 | 160.50 | 2.30 | 2.80 | 3.70 | 4.30 | 5.40 | 6.20 | 7.20 | 8.30 | 8.80 | 10.20 | 10.90 | 12.60 | 160.20 | 160.50 | 86.00 |
| 7" | 180.00 | 179.70 | 180.50 | 2.60 | 3.10 | 4.20 | 4.90 | 6.10 | 7.10 | 8.00 | 9.20 | 9.90 | 11.40 | 12.20 | 14.10 | 180.20 | 180.50 | 96.00 |
| 8" | 200.00 | 199.70 | 200.60 | 2.90 | 3.40 | 4.60 | 5.30 | 6.80 | 7.90 | 8.90 | 10.30 | 11.00 | 12.70 | 13.60 | 15.70 | 200.30 | 200.60 | 106.00 |
| 9" | 225.00 | 224.60 | 225.60 | 3.30 | 3.90 | 5.20 | 6.00 | 7.60 | 8.80 | 10.00 | 11.50 | 12.40 | 14.30 | 15.30 | 17.60 | 225.30 | 225.70 | 118.00 |
| 10" | 250.00 | 249.60 | 250.60 | 3.60 | 4.20 | 5.70 | 6.50 | 8.50 | 9.80 | 11.20 | 12.90 | 13.80 | 15.90 | 17.00 | 19.60 | 250.40 | 250.80 | 131.00 |
| 11" | 280.00 | 279.60 | 280.60 | 4.10 | 4.80 | 6.40 | 7.40 | 9.50 | 11.00 | 12.50 | 14.40 | 14.40 | 17.80 | 19.00 | 21.90 | 280.40 | 280.90 | 146.00 |
| 12" | 315.00 | 314.60 | 315.60 | 4.60 | 5.30 | 7.20 | 8.30 | 10.70 | 12.40 | 14.00 | 16.10 | 17.30 | 19.90 | 21.40 | 24.70 | 315.40 | 316.00 | 163.00 |





The Casing Blue pipes of NIAGARA are anti-corrosive, which prevents the chemicals in the soil from affecting them. These pipes are exclusively designed to ensure clean and clear water from bore wells, whether shallow or deep.



Experience commendable chemical resistance along with easy handling, transportation, and installation with our blue casing pipes.



APPLICATION



- For extracting water from underground, usually in agricultural fields and farms.
- Borewell piping on commercial buildings and construction sites.
- For water connections in public places.

FEATURES & BENEFITS

- No scaling formation due to its superior resistance to most chemicals.
- Long-lasting.
- Almost maintenance-free.
- Bore diameter remains constant over time regardless of any factors.
- Transporting, storing, & installing is hassle-free and super convenient.
- Requires lesser labour effort.
- High flow capacity & clogging resistance make it a more suitable option than G.I. pipes

Specifications of NIAGARA AQUA-CASE

| Dimensions of Medium Well Casing (CM) & Shallow Well Casing (CS) Pipes | | | | | | | | | | | | | |
|--|--------|-------------------------------------|--------|--|---------------------|-------|--|---------------------|-------|--|---------------------|-------|----------------|
| NIAGARA Aquacase | | | | Deep Well Casing (CD) Pipes | | | Medium Well Casing (CM) Pipes | | | Shallow Well Casing (CS) Pipes | | | |
| Nominal Diameter (ND) | | Minimum Outer Diameter Of Pipe (mm) | | Minimum Outer Diameter Over Connection | Wall Thickness (mm) | | Minimum Outer Diameter Over Connection | Wall Thickness (mm) | | Minimum Outer Diameter Over Connection | Wall Thickness (mm) | | Length In Mtr. |
| Inches | mm | Min. | Max. | Max. | Min. | Max. | Max. | Min. | Max. | Max. | Min. | Max. | Length |
| 1 1/2 | 40.00 | 48.00 | 48.20 | | | | 52.00 | 3.50 | 4.00 | | | | 3 Mtr. |
| 2 | 50.00 | 60.00 | 60.20 | | | | 65.00 | 4.00 | 4.60 | | | | 3 Mtr. |
| 3 | 80.00 | 88.00 | 88.30 | | | | 94.00 | 4.00 | 4.60 | | | | 3 Mtr. |
| 4 | 100.00 | 113.00 | 113.30 | 125.00 | 7.50 | 7.90 | 120.00 | 5.00 | 5.70 | | | | 3 Mtr. |
| 4 1/2 | 115.00 | 124.80 | 125.30 | 137.00 | 7.50 | 8.50 | 136.00 | 6.00 | 6.70 | | | | 3 Mtr. |
| 5 | 125.00 | 140.00 | 140.40 | 152.00 | 8.00 | 9.00 | 150.00 | 6.50 | 7.30 | | | | 3 Mtr. |
| 6 | 150.00 | 165.00 | 165.40 | 180.00 | 9.50 | 10.70 | 178.00 | 7.50 | 8.50 | 174.00 | 5.70 | 6.50 | 3 Mtr. |
| 7 | 175.00 | 200.00 | 200.50 | 217.00 | 11.80 | 13.60 | 215.00 | 8.80 | 9.80 | 211.00 | 7.00 | 7.80 | 3 Mtr. |
| 8 | 200.00 | 225.00 | 225.50 | 247.00 | 13.00 | 14.80 | 243.00 | 10.00 | 11.20 | 238.00 | 7.60 | 8.80 | 3 Mtr. |
| 10 | 250.00 | 280.00 | 280.50 | 304.00 | 16.00 | 17.60 | 298.00 | 12.50 | 14.00 | 292.00 | 9.60 | 11.00 | 3 Mtr. |
| 12 | 300.00 | 330.00 | 330.60 | 359.00 | 19.00 | 21.00 | 352.00 | 14.50 | 16.20 | | | | 3 Mtr. |



NIAGARA uPVC Plumbing pipes have exceptional properties like corrosion-free, lead-free and UV stabilized to ensure they stay robust for a longer period. These pipes are weather resistant, easy to install and inert to chemicals.

Due to the smooth inner surface of NIAGARA uPVC plumbing pipes, the water supply would become swifter leading to no scaling inside the pipes.



APPLICATION

- Reverse osmosis plant & industrial D.M. plants.
- Constructional buildings & residential homes.
- Public utilities and swimming pools.
- For terrace, down take & concealed looping.
- Cold water application (both indoor & outdoor).

FEATURES & BENEFITS

- Our AquaFlow pipes are lead free which ensures safe drinking water.
- High corrosion resistance.
- Strong & light weight.
- High reliability.
- Best quality performance at low temperatures.
- Best-in-class impact resistance.
- Quick and easy installation.

Specifications of NIAGARA PLUMBING PIPES

| Specifications of Plumbing Pipes Schedule 40 | | | | |
|--|----------|-----------------------------|----------------------------|---|
| Nominal Diameter (ND) | | Average Outer Diameter (mm) | Averagewall thickness (mm) | Max. work pressure rating (kg/cm ²) at 23°C |
| INCH | ID in mm | | | |
| 1/2" | 15 | 21.34 | 2.77 | 42.22 |
| 3/4" | 20 | 26.67 | 2.87 | 33.75 |
| 1" | 25 | 33.4 | 3.38 | 36.61 |
| 1 1/4" | 32 | 42.16 | 3.56 | 26 |
| 1 1/2" | 40 | 48.26 | 3.68 | 23.25 |
| 2" | 50 | 60.32 | 3.91 | 19.68 |
| 2 1/2" | 65 | 73.02 | 5.16 | 21.11 |
| 3" | 80 | 88.9 | 5.49 | 18.25 |
| 4" | 100 | 114.3 | 6.02 | 15.5 |

| Specifications Of uPVC Pipes Schedule 80 | | | | |
|--|----------|-----------------------------|-----------------------------|---|
| Nominal Diameter (ND) | | Average Outer Diameter (mm) | Average wall thickness (mm) | Max. work pressure rating (kg/cm ²) at 23°C |
| INCH | ID in mm | | | |
| 1/2" | 15 | 21.34 | 3.73 | 59.76 |
| 3/4" | 20 | 26.67 | 3.91 | 48.54 |
| 1" | 25 | 33.4 | 4.55 | 44.26 |
| 1 1/4" | 32 | 42.16 | 4.85 | 36.61 |
| 1 1/2" | 40 | 48.26 | 5.08 | 33.04 |
| 2" | 50 | 60.32 | 5.54 | 28.14 |
| 2 1/2" | 65 | 73.02 | 7.01 | 29.57 |
| 3" | 80 | 88.9 | 7.62 | 26 |
| 4" | 100 | 114.3 | 8.56 | 22.54 |

"Strength In Every Drop"



GOVT. RECOGNIZED

One Star
Export House



WORLD WIDE EXPORT

An ISO 9001 Certified Company

NIAGARA PUMPS INDIA LLP

PUMPS | MOTORS | SOLAR PUMPS | PIPES | CABLES

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